

Inbox

Sender Display • • • • • .. • • .. • • • (jimzo@ge.com, 82-054-470-5232)

Date 2006/12/06 17:02

Subject [Approval] LCD Module (V320B1 L04)

* The date is based on Korean standard time(GMT+9)

Created Date	2006-12-01 22:27 (Korea Time)		
Requested by	[Display] 02-054-470-5232)		
Subject	[Approval] LCD Module (V320B1 L04)		
EDMS Attributes	Biz Map	Develop New Products and Services > Product Verification	
	Team Map	2005	
	Permission for Other employees	Browse	Retention 5 Year
	Doc Type	Approval	
	Info Type	Reference	
	Security Grade	Internal use (Only)	Doc Language Korean

New Development Component Information

Chassis : Hurricane3

Model : 32LC3R-ZJ

Hazardous Substances : Phase1() Phase2() Phase3() RoHS(●)

Section : New () Limit() Revision() 4M(●)

Reliability test : Needless() Need(Test Report No:)

Class Name : LCD Module

Part Number : EAJ33864501

Maker : CMO

Specification : V320B1-L04 WXGA 32.0INCH 1366X768 500CD COLOR 75% 16/9 1200 Response time : 6.5ms L01 •

CHI MEI OPTOELECTRONICS CORP

Development History : CI & Spec Up 개발

Key Parts : Source IC : Himax Gate IC : Himax T-con : Kawasaki Inverter : CMO Lamp : West, GIO

Application Model : 32LC3R-ZJ

Cut In Date : From Nov/E

- Safety Standard Parts [[• • • • • • List](#)]

Power Cord, Power Plug, X / Y-Capacitor, Power Switch, Fuse, SMPS Trans, Stand-By Trans, Photo coupler, Insulation (• •) Resistor, Discharge (• •) Resistor, Fusing Resistor, FBT, CPT, CPT Socket, DY, D-Coil, Line Filter, PCB Material, Front / Back-cover Material, Relay(1-2• •), Varistor, Adaptor, PSU(Power supply unit)

- EMC Standard Parts [[• • • • • .. • • List](#)]...

Power Plug, Line Filter, X-Capacitor, Y-Capacitor, SMPS Trans, Tuner, Saw-Filter, Shield Case, Oscillator, Pattern Change

- Green [• • • • • • • • •] • • • • • • • • •

This item must meet the standards of LG Electronics for six major substances as designated by RoHS for control.

Approval Type	Status	Approved Date	Approved by / Comment
Approval	Approved	2006-12-05 10:00	(Display) EMI GASKET M OPEN
Approval	Approved	2006-12-05 11:07	BDC NA Description (LVDS Pin Assign ction = No Connection or GND)
			(Display STV)

Approval Line	Approval	Approved	2006-12-05 13:09	Comment
	Approval	Approved	2006-12-05 13:10	 Display STV Comment
	Approval	Approved	2006-12-05 13:44	 DDC NA Comment
	Approval	Approved	2006-12-05 14:07	 DDC Comment EMI
	Approval	Approved	2006-12-05 14:42	 DDC MLD Comment GASKET MAIN FRAME.
	Approval	Approved	2006-12-05 19:23	 DDC PA Comment
	Approval	Approved	2006-12-06 14:22	 DDC Comment CPModuleissue
	Approval	Approved	2006-12-06 16:44	 DDC Comment
	Approval	Approved	2006-12-06 17:02	 Display Comment OK.
CC	 Display Display Display Display Display Display Display Display Display Display Display Display 			
EDMS Doc Link				
Attached Local Files	V320B1-L04 (9A1)_RoHS summary report_20050510.pdf V320B1-L04 IIS-LG-Ver1.0A-20061130.pdf V320B1-L04_Approval Spec_Ver2.1_061106(LGE).pdf Rohs Warranty.pdf			



TFT LCD Approval Specification

MODEL NO.: V320B1 - L04

Customer: _____

Approved by: _____

Note:

LCD TV Head Division	
AVP	郭振隆

QRA Dept.	TVHD / PDD		
	DDIII	DDII	DDI
Approval	Approval	Approval	Approval
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LCD TV Marketing and Product Management Division	
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**- CONTENTS -**

REVISION HISTORY	4
1. GENERAL DESCRIPTION	5
1.1 OVERVIEW	
1.2 FEATURES	
1.3 APPLICATION	
1.4 GENERAL SPECIFICATIONS	
1.5 MECHANICAL SPECIFICATIONS	
2. ABSOLUTE MAXIMUM RATINGS	6
2.1 ABSOLUTE RATINGS OF ENVIRONMENT	
2.2 PACKAGE STORAGE	
2.3 ELECTRICAL ABSOLUTE RATINGS	
2.3.1 TFT LCD MODULE	
2.3.2 BACKLIGHT UNIT	
3. ELECTRICAL CHARACTERISTICS	8
3.1 TFT LCD MODULE	
3.2 BACKLIGHT INVERTER UNIT	
3.2.1 CCFL(Cold Cathode Fluorescent Lamp) CHARACTERISTICS	
3.2.2 INVERTER CHARACTERISTICS	
3.2.3 INVERTER INTERFACE CHARACTERISTICS	
4. BLOCK DIAGRAM	13
4.1 TFT LCD MODULE	
5. INTERFACE PIN CONNECTION	14
5.1 TFT LCD MODULE	
5.2 BACKLIGHT UNIT	
5.3 INVERTER UNIT	
5.4 BLOCK DIAGRAM OF INTERFACE	
5.5 LVDS INTERFACE	
5.6 COLOR DATA INPUT ASSIGNMENT	
6. INTERFACE TIMING	20
6.1 INPUT SIGNAL TIMING SPECIFICATIONS	
6.2 POWER ON/OFF SEQUENCE	
7. OPTICAL CHARACTERISTICS	23
7.1 TEST CONDITIONS	
7.2 OPTICAL SPECIFICATIONS	
8. PRECAUTIONS	27
8.1 ASSEMBLY AND HANDLING PRECAUTIONS	
8.2 SAFETY PRECAUTIONS	
9. PACKAGING	28
9.1 PACKING SPECIFICATIONS	
9.2 PACKING METHOD	
10. PRECAUTIONS	30
10.1 ASSEMBLY AND HANDLING PRECAUTIONS	
10.2 SAFETY PRECAUTIONS	



Issued Date: Nov 7, 2006
Model No.: V320B1 - L04

Approval

11. REGULATORY STANDARDS	-----	30
11.1 SAFETY		
12. MECHANICAL CHARACTERISTICS	-----	31

**CHI MEI**
OPTOELECTRONICS CORP.Issued Date: Nov 7, 2006
Model No.: V320B1 - L04**Approval****REVISION HISTORY**

Version	Date	Page (New)	Section	Description
Ver 2.0	May. 16,'06	All	All	Approval Specification was first issued.
Ver 2.1	Jul. 17,'06	5	1.2	Add ROHS compliance.
		29	9.2	Modify Figure. 9-2 Packing method. Pallet: L 930 * W 1180 * H 1880 mm → Pallet: L 950 * W 1180 * H 1880 mm

1. GENERAL DESCRIPTION

1.1 OVERVIEW

V320B1- L04 is a 32" TFT Liquid Crystal Display module with 16-CCFL Backlight unit and 1ch-LVDS interface. This module supports 1366 x 768 WXGA format and can display true 16.7M colors (8-bit colors).

The inverter module for backlight is built-in.

1.2 FEATURES

- High brightness (500 nits)
- Ultra-high contrast ratio (1200:1)
- Faster response time (gray to gray average 6.5ms)
- High color saturation NTSC 75%
- Ultra wide viewing angle : 176(H)/176(V) (CR>20) with Super MVA technology
- DE (Data Enable) only mode
- LVDS (Low Voltage Differential Signaling) interface
- 180 degree rotation display (option)
- Color reproduction (nature color)
- ROHS compliance

1.3 APPLICATION

- TFT LCD TVs
- Multi-Media Display

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	708.954(H) x 398.592 (V) (32.02" diagonal)	mm	(1)
Bezel Opening Area	714.96 (H) x 404.6 (V)	mm	
Driver Element	a-si TFT active matrix	-	
Pixel Number	1366 x R.G.B. x 768	pixel	
Pixel Pitch (Sub Pixel)	0.1730 (H) x 0.5190 (V)	mm	
Pixel Arrangement	RGB vertical stripe	-	
Display Colors	16.7M	color	
Display Operation Mode	Transmissive mode / Normally black	-	
Surface Treatment	Anti-Glare coating (Haze 25%),Hard coating (3H)	-	

1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal(H)	759	760	761	mm	(1)
	Vertical(V)	449	450	451	mm	(1)
	Depth(D)	36.95	37.95	38.95	mm	To PCB cover
	Depth(D)	46.4	47.4	48.4	mm	To inverter cover
Weight		6300	6500	6700	g	

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T _{ST}	-20	+60	°C	(1)
Operating Ambient Temperature	T _{OP}	0	+50	°C	(1), (2)
Shock (Non-Operating)	S _{NOP}	-	50	G	(3), (5)
Vibration (Non-Operating)	V _{NOP}	-	1.0	G	(4), (5)

Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90 %RH Max. ($T_a \leq 40$ °C).

(b) Wet-bulb temperature should be 39 °C Max. ($T_a > 40$ °C).

(c) No condensation.

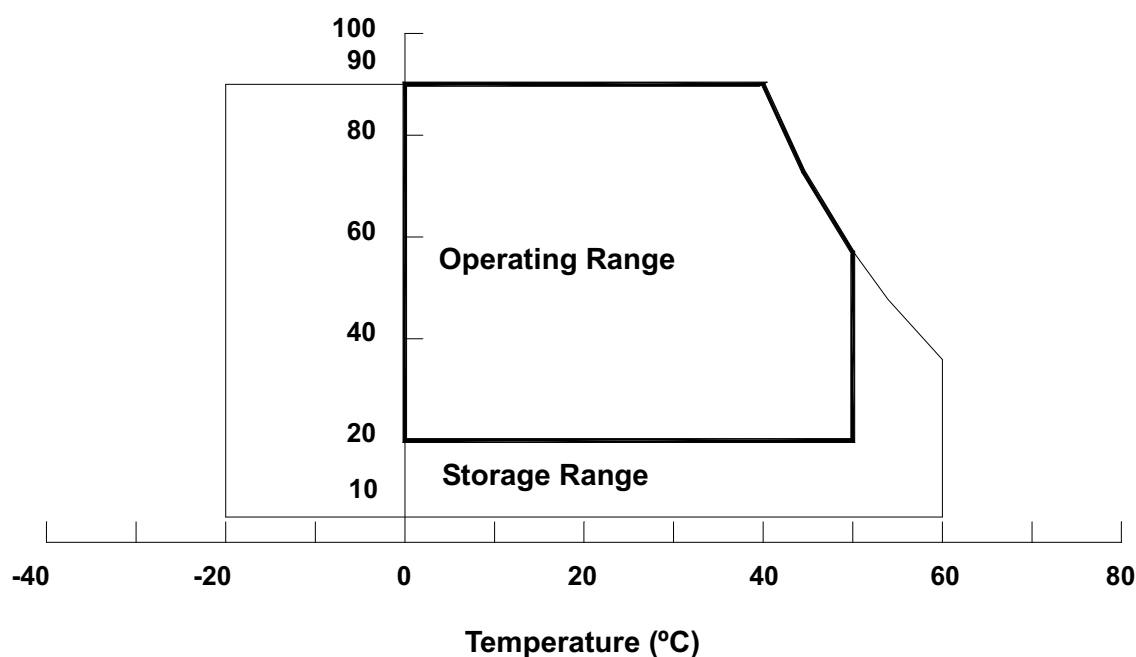
Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.

Note (3) 11 ms, half sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$.

Note (4) 10 ~ 200 Hz, 10 min, 1 time each X, Y, Z.

Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

Relative Humidity (%RH)





2.2 PACKAGE STORAGE

When storing modules as spares for a long time, the following precaution is necessary.

- (a) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C at normal humidity without condensation.
- (b) The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.

2.3 ELECTRICAL ABSOLUTE RATINGS

2.3.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	V _{CC}	-0.3	6.0	V	(1)
Input Signal Voltage	V _{IN}	-0.3	3.6	V	

2.3.2 BACKLIGHT UNIT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Lamp Voltage	V _W	—	3000	V _{RMS}	
Power Supply Voltage	V _{BL}	0	30	V	(1)
Control Signal Level	—	-0.3	7	V	(1), (3)

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Functional operation should be restricted to the conditions described under normal operating conditions.

Note (2) No moisture condensation or freezing.

Note (3) The control signals includes Backlight On/Off Control, Internal PWM Control, External PWM Control and Internal/External PWM Selection.

3. ELECTRICAL CHARACTERISTICS

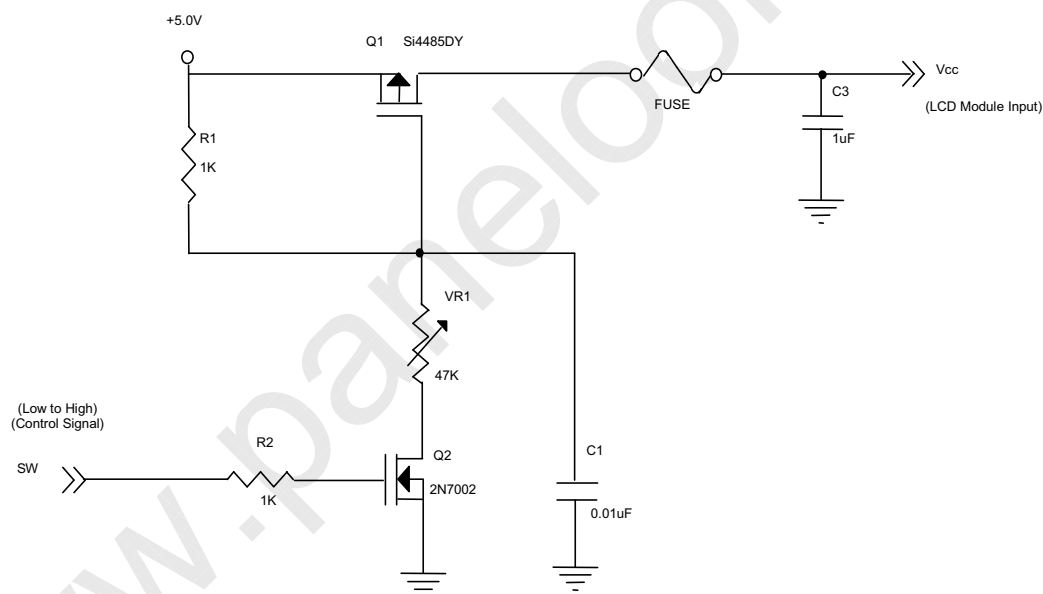
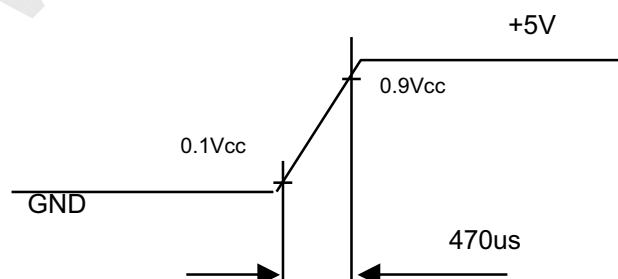
3.1 TFT LCD MODULE

Ta = 25 ± 2 °C

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		V _{CC}	4.5	5.0	5.5	V	(1)
Power Supply Ripple Voltage		V _{RP}	-	-	100	mV	
Rush Current		I _{RUSH}	-	-	3.0	A	(2)
Power Supply Current	White	I _{CC}	-	1.50	1.87	A	(3)
	Black		-	1.00	-	A	
	Vertical Stripe		-	1.30	-	A	
LVDS Interface	Differential Input High Threshold Voltage	V _{LVTH}	-	-	+100	mV	
	Differential Input Low Threshold Voltage	V _{LVTL}	-100	-	-	mV	
	Common Input Voltage	V _{LVC}	1.125	1.25	1.375	V	
	Terminating Resistor	R _T	-	100	-	ohm	
CMOS interface	Input High Threshold Voltage	V _{IH}	2.7	-	3.3	V	
	Input Low Threshold Voltage	V _{IL}	0	-	0.7	V	

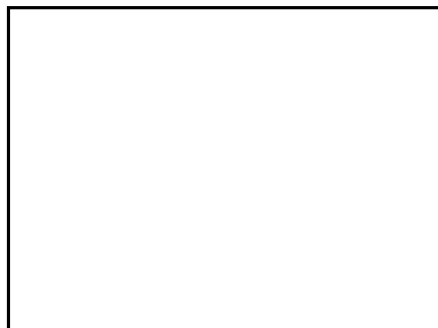
Note (1) The module should be always operated within above ranges.

Note (2) Measurement Conditions:

**Vcc rising time is 470us**

Note (3) The specified power supply current is under the conditions at $V_{CC} = 5\text{ V}$, $T_a = 25 \pm 2\text{ }^{\circ}\text{C}$, $f_v = 60\text{ Hz}$, whereas a power dissipation check pattern below is displayed.

a. White Pattern



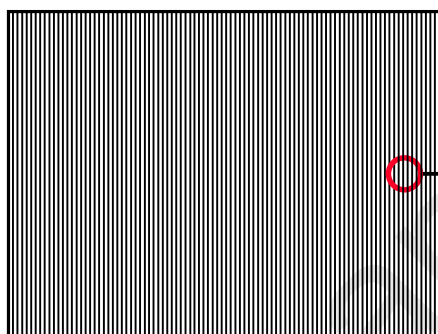
Active Area

b. Black Pattern

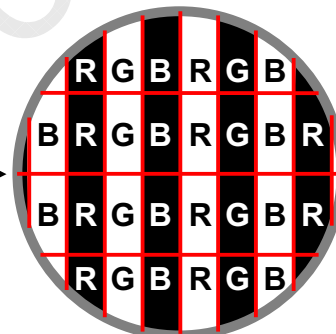


Active Area

c. Vertical Stripe Pattern



Active Area



3.2 BACKLIGHT INVERTER UNIT

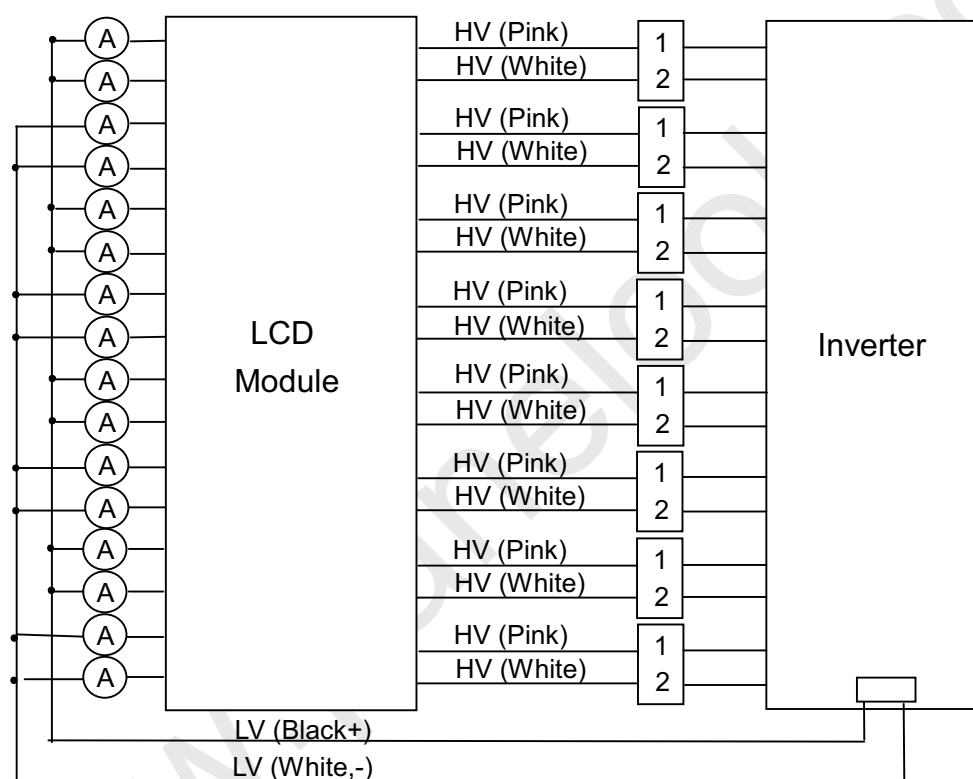
3.2.1 CCFL (Cold Cathode Fluorescent Lamp) CHARACTERISTICS ($T_a = 25 \pm 2\text{ }^{\circ}\text{C}$)

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Lamp Voltage	V_W	-	1280	-	V_{RMS}	$I_L = 4.8\text{mA}$
Lamp Current	I_L	4.3	4.8	5.3	mA_{RMS}	(1)
Lamp Starting Voltage	V_S	-	-	2440	V_{RMS}	(2), $T_a = 0\text{ }^{\circ}\text{C}$
		-	-	2360	V_{RMS}	(2), $T_a = 25\text{ }^{\circ}\text{C}$
Operating Frequency	F_O	40	-	70	KHz	(3)
Lamp Life Time	L_{BL}	50,000	60,000	-	Hrs	(4)

3.2.2 INVERTER CHARACTERISTICS ($T_a = 25 \pm 2^\circ\text{C}$)

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Power Consumption	P_{BL}	-	108	113	W	(5),(6), $I_L = 4.8\text{mA}$
Input Voltage	V_{BL}	22.8	24	25.2	V_{DC}	
Input Current	I_{BL}	-	4.5	-	A	Non Dimming
Input Ripple Noise	-	-	-	500	mV_{P-P}	$V_{BL}=22.8\text{V}$
Backlight Turn on Voltage	V_{BS}	2450	-	-	V_{RMS}	$T_a = 0^\circ\text{C}$
		2360	-	-	V_{RMS}	$T_a = 25^\circ\text{C}$
Oscillating Frequency	F_W	55	58	61	kHz	
Dimming frequency	F_B	150	160	170	Hz	
Minimum Duty Ratio	D_{MIN}	15	20	25	%	

Note (1) Lamp current is measured by utilizing high frequency current meters as shown below:



Note (2) The lamp starting voltage V_s should be applied to the lamp for more than 1 second under starting up duration. Otherwise the lamp could not be lighted on completed.

Note (3) The lamp frequency may produce interference with horizontal synchronous frequency of the display input signals, and it may result in line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.

Note (4) The life time of a lamp is defined as when the brightness is larger than 50% of its original value and the effective discharge length is longer than 80% of its original length (Effective discharge length is defined as an area that has equal to or more than 70% brightness compared to the brightness at the center point of lamp.) as the time in which it continues to operate under the

condition at $T_a = 25 \pm 2^\circ\text{C}$ and $I_L = 4.3 \sim 5.3 \text{ mA}_{\text{RMS}}$.

Note (5) The power supply capacity should be higher than the total inverter power consumption P_{BL} . Since the pulse width modulation (PWM) mode was applied for backlight dimming, the driving current changed as PWM duty on and off. The transient response of power supply should be considered for the changing loading when inverter dimming.

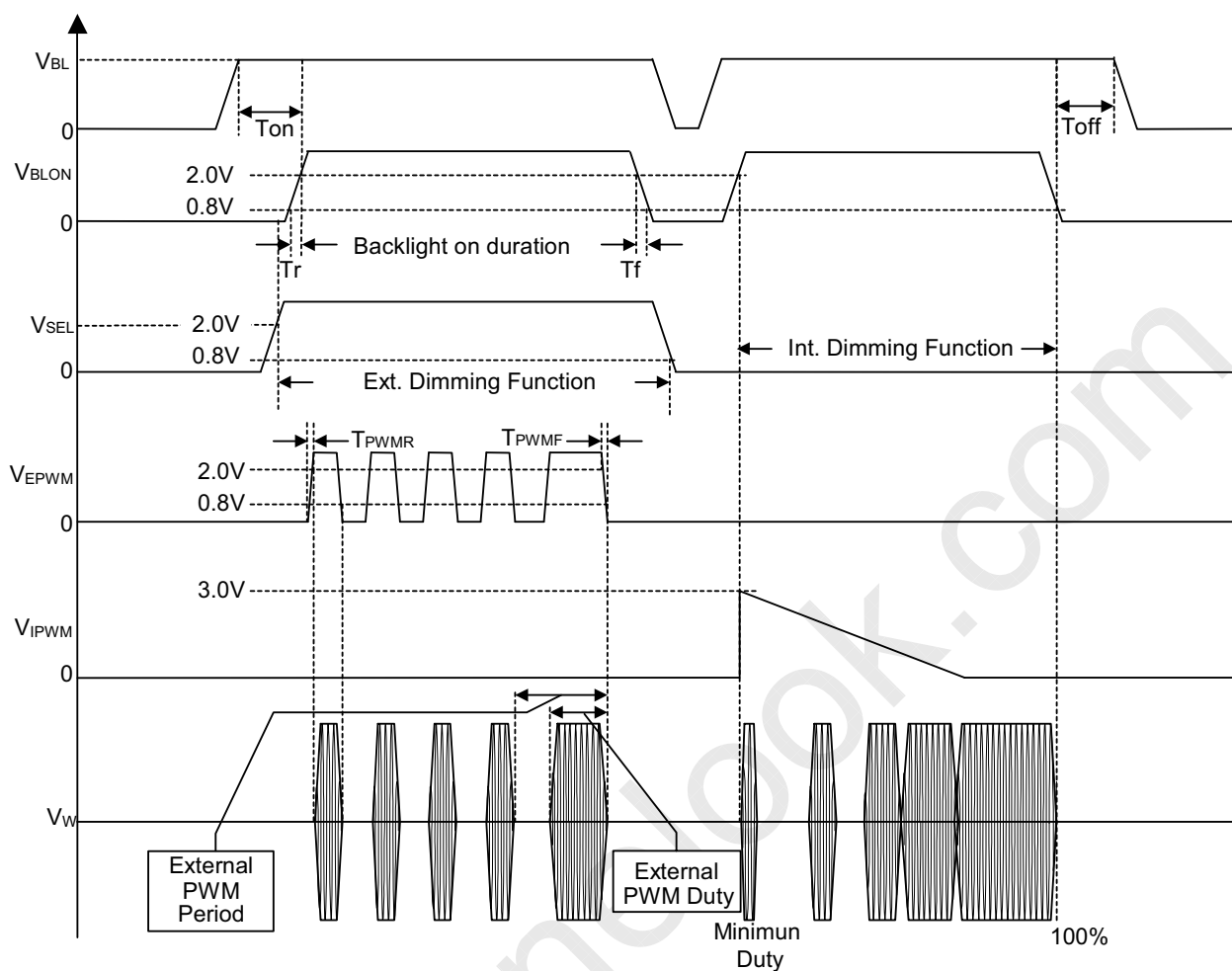
Note (6) The measurement condition of Max. value is based on 32" backlight unit under input voltage 24V, average lamp current 5.3 mA and lighting 30 minutes later.

3.2.3 INVERTER INTERFACE CHARACTERISTICS

Parameter		Symbol	Test Condition	Value			Unit	Note
				Min.	Typ.	Max.		
On/Off Control Voltage	ON	V_{BLON}	—	2.0	—	5.0	V	
	OFF		—	0	—	0.8	V	
Internal/External PWM Select Voltage	HI	V_{SEL}	—	2.0	—	5.0	V	
	LO		—	0	—	0.8	V	
Internal PWM Control Voltage	MAX	V_{IPWM}	$V_{\text{SEL}} = \text{L}$	—	—	3.0	V	minimum duty ratio
	MIN			—	0	—	V	maximum duty ratio
External PWM Control Voltage	HI	V_{EPWM}	$V_{\text{SEL}} = \text{H}$	2.0	—	5.0	V	duty on
	LO			0	—	0.8	V	duty off
Control Signal Rising Time	T_r	—	—	—	—	100	ms	
Control Signal Falling Time	T_f	—	—	—	—	100	ms	
PWM Signal Rising Time	T_{PWMR}	—	—	—	—	50	us	
PWM Signal Falling Time	T_{PWMF}	—	—	—	—	50	us	
Input impedance	R_{IN}	—	—	1	—	—	$\text{M}\Omega$	
BLON Delay Time	T_{on}	—	—	500	—	—	ms	
BLON Off Time	T_{off}	—	—	500	—	—	ms	

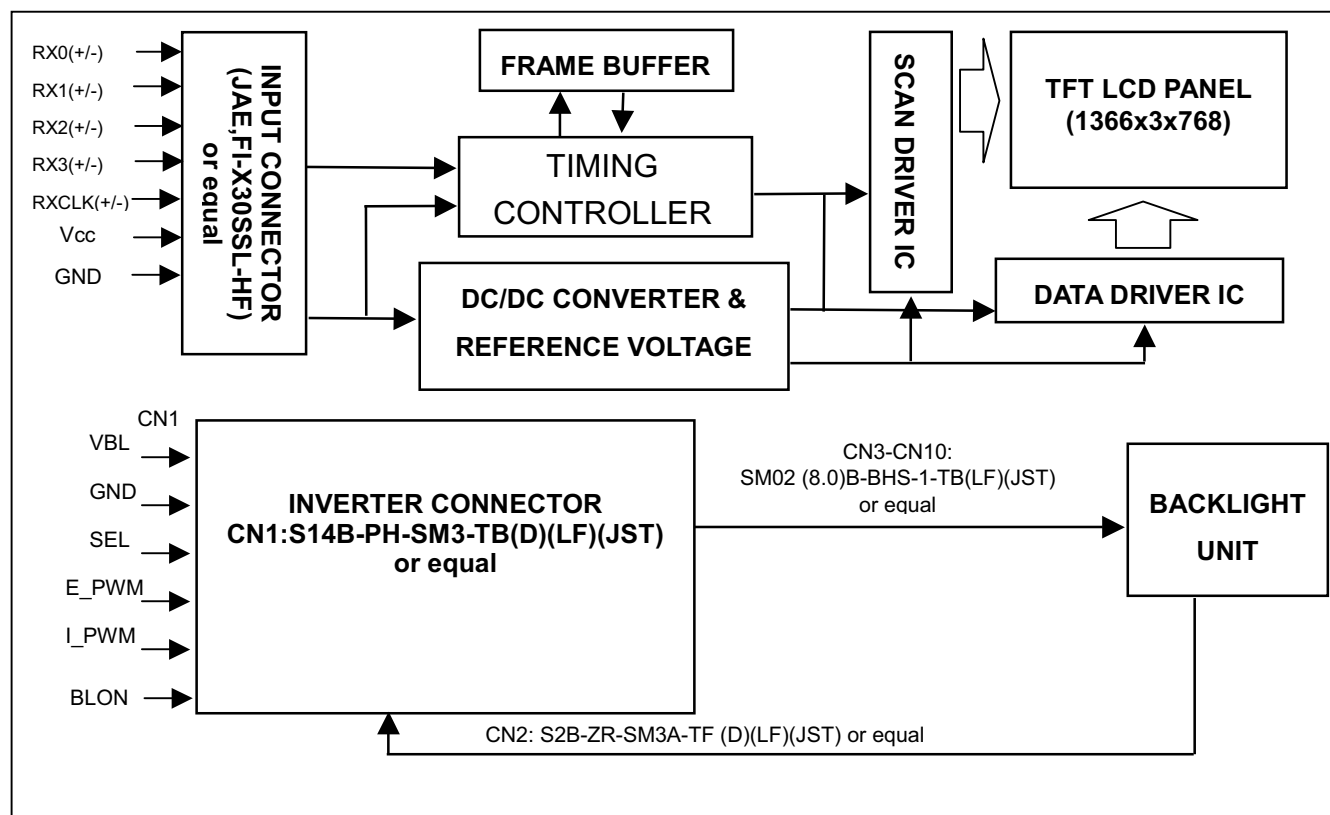
Note (1) The SEL signal should be valid before backlight turns on by BLON signal. It is inhibited to change the internal/external PWM selection (SEL) during backlight turn on period.

Note (2) The power sequence and control signal timing are shown as the following figure.

**CHI MEI**
OPTOELECTRONICS CORP.Issued Date: Nov 7, 2006
Model No.: V320B1 - L04**Approval**

4. BLOCK DIAGRAM

4.1 TFT LCD MODULE





5. INTERFACE PIN CONNECTION

5.1 TFT LCD MODULE

CNF1 Connector Pin Assignment

Pin No.	Symbol	Description	Note
1	NC	No Connection or Ground	
2	RPF	Display Rotation	(2)
3	SELLVDS	Select LVDS data format	(3)
4	NC	No Connection	(4)
5	NC	No Connection	
6	ODSEL	Overdrive Lookup Table Selection	(5)
7	NC	Ground	
8	GND	Ground	
9	RX0-	Negative transmission data of pixel 0	
10	RX0+	Positive transmission data of pixel 0	
11	RX1-	Negative transmission data of pixel 1	
12	RX1+	Positive transmission data of pixel 1	
13	RX2-	Negative transmission data of pixel 2	
14	RX2+	Positive transmission data of pixel 2	
15	RXCLK-	Negative of clock	
16	RXCLK+	Positive of clock	
17	RX3-	Negative transmission data of pixel 3	
18	RX3+	Positive transmission data of pixel 3	
19	GND	Ground	
20	NC	No Connection or Ground	
21	NC	No Connection or Ground	
22	NC	No Connection or Ground	
23	GND	Ground	
24	GND	Ground	
25	GND	Ground	
26	VCC	Power supply: +5V	
27	VCC	Power supply: +5V	
28	VCC	Power supply: +5V	
29	VCC	Power supply: +5V	
30	VCC	Power supply: +5V	

Note (1) Connector Part No.: FI-X30SSL-HF(JAE) or compatible

Note (2) Low or open: normal display (default), High : display with 180 degree rotation

Note (3) Please refer to 5.5 LVDS INTERFACE (Page 18)

Note (4) Reserved for internal use. Left it open.

Note (5) Overdrive lookup table selection. The Overdrive lookup table should be selected in accordance to the frame rate to optimize image quality.

ODSEL	Note
L or Open	Lookup table was optimized for 60 Hz frame rate.
H	Lookup table was optimized for 50 Hz frame rate.



5.2 BACKLIGHT UNIT

The pin configuration for the housing and leader wire is shown in the table below.

CN3-CN10 (Housing): BHR-03VS-1(JST) or equivalent

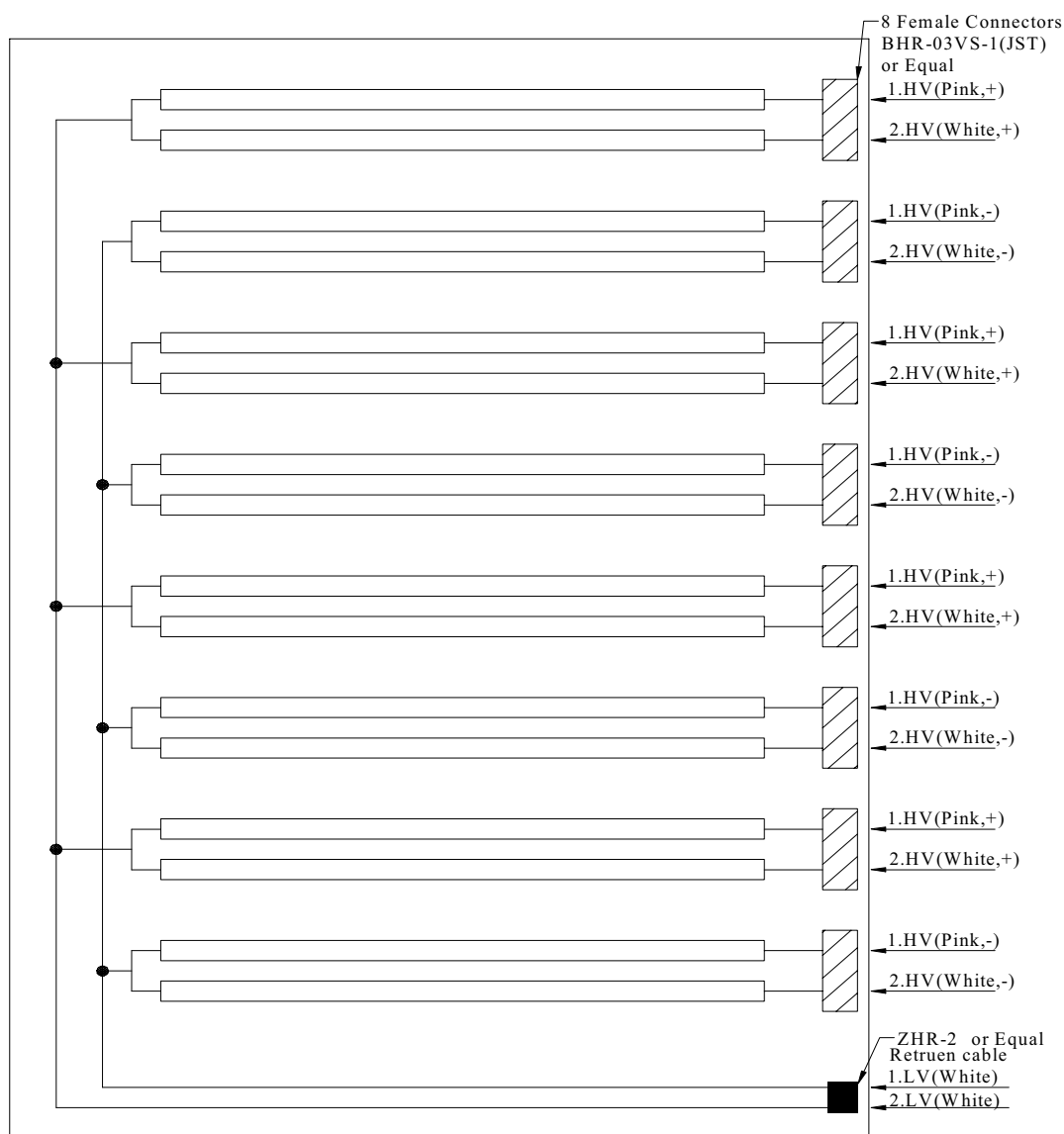
Pin No.	Symbol	Description	Wire Color
1	HV	High Voltage	Pink
2	HV	High Voltage	White

Note (1) The backlight interface housing for high voltage side is a model BHR-03VS-1, manufactured by JST or equivalent. The mating header on inverter part number is SM02(8.0)B-BHS-1-TB(LF)(JST).

CN2 (Housing): ZHR-2 (JST) or equivalent

Pin No.	Symbol	Description	Wire Color
1	LV	Low Voltage (+)	Black
2	LV	Low Voltage (-)	White

Note (2) The backlight interface housing and return cable for low voltage side is a model ZHR-2 , manufactured by JST or equivalent. The mating header on inverter part number is S2B-ZR-SM3A-TF(D)(LF)(JST) or equivalent.



5.3 INVERTER UNIT

CN1(Header): S14B-PH-SM3-TB(D)(LF)(JST) or equivalent..

Pin No.	Symbol	Description
1	VBL	+24V Power input
2		
3		
4		
5	N.C.	N.C.
6	GND	Ground
7		
8		
9		
10	N.C.	N.C.
11	SEL	Internal/external PWM selection High : external dimming Low : internal dimming
12	E_PWM	External PWM control signal E_PWM should be connected to ground when internal PWM was selected (SEL = low).
13	I_PWM	Internal PWM control signal I_PWM should be connected to ground when external PWM was selected (SEL = high).
14	BLON	Backlight on/off control

CN2(Header): S2B-ZR-SM3A-TF(D)(LF)(JST) or equivalent

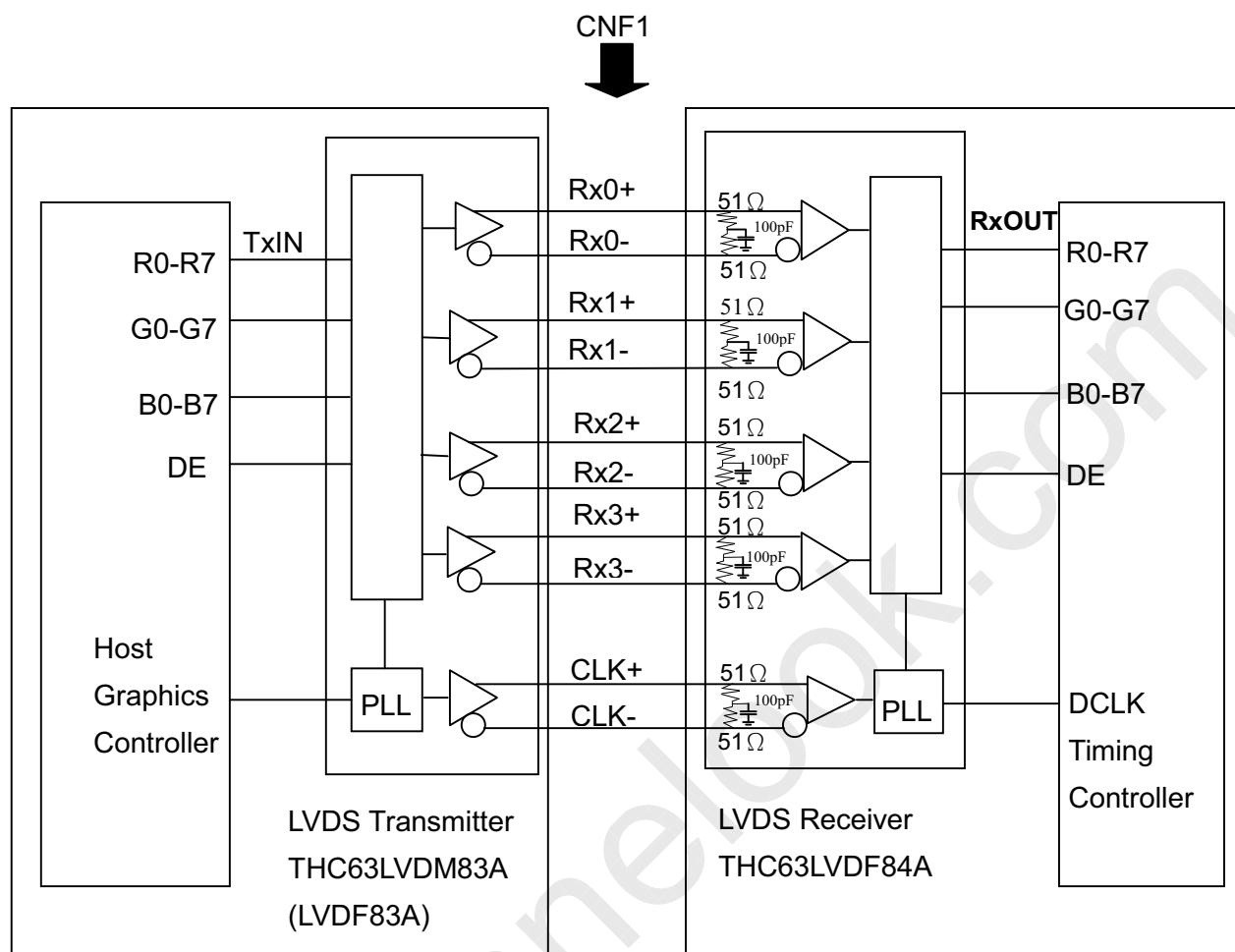
Pin No.	Symbol	Description
1	CCFL COLD	CCFL low voltage (+)
2	CCFL COLD	CCFL low voltage (-)

CN3-CN8(Header): SM02(8.0)B-BHS-1-TB(LF)(JST) or equivalent.

Pin No.	Symbol	Description
1	CCFL HOT	CCFL high voltage
2	CCFL HOT	CCFL high voltage

Note (1) Floating of any control signal is not allowed.

5.4 BLOCK DIAGRAM OF INTERFACE



R0~R7 : Pixel R Data ,
 G0~G7 : Pixel G Data ,
 B0~B7 : Pixel B Data ,
 DE : Data enable signal

Note (1) The system must have the transmitter to drive the module.

Note (2) LVDS cable impedance shall be 50 ohms per signal line or about 100 ohms per twist-pair line when it is used differentially.



5.5 LVDS INTERFACE

	SIGNAL		TRANSMITTER THC63LVDM83A		INTERFACE CONNECTOR		RECEIVER THC63LVDF84A		TFT CONTROL INPUT	
	SELLVDS =L or OPEN	SELLVDS =H	PIN	INPUT	Host	TFT-LCD	PIN	OUTPUT	SELLVDS =L or OPEN	SELLVDS =H
24 bit	R0	R2	51	TxIN0	TA OUT0+	Rx 0+	27	Rx OUT0	R0	R2
	R1	R3	52	TxIN1			29	Rx OUT1	R1	R3
	R2	R4	54	TxIN2			30	Rx OUT2	R2	R4
	R3	R5	55	TxIN3			32	Rx OUT3	R3	R5
	R4	R6	56	TxIN4	TA OUT0-	Rx 0-	33	Rx OUT4	R4	R6
	R5	R7	3	TxIN6			35	Rx OUT6	R5	R7
	G0	G2	4	TxIN7			37	Rx OUT7	G0	G2
	G1	G3	6	TxIN8			38	Rx OUT8	G1	G3
	G2	G4	7	TxIN9	TA OUT1+	Rx 1+	39	Rx OUT9	G2	G4
	G3	G5	11	TxIN12			43	Rx OUT12	G3	G5
	G4	G6	12	TxIN13			45	Rx OUT13	G4	G6
	G5	G7	14	TxIN14			46	Rx OUT14	G5	G7
	B0	B2	15	TxIN15	TA OUT1-	Rx 1-	47	Rx OUT15	B0	B2
	B1	B3	19	TxIN18			51	Rx OUT18	B1	B3
	B2	B4	20	TxIN19			53	Rx OUT19	B2	B4
	B3	B5	22	TxIN20			54	Rx OUT20	B3	B5
	B4	B6	23	TxIN21	TA OUT2+	Rx 2+	55	Rx OUT21	B4	B6
	B5	B7	24	TxIN22			1	Rx OUT22	B5	B7
	DE	DE	30	TxIN26			6	Rx OUT26	DE	DE
	R6	R0	50	TxIN27	TA OUT2-	Rx 2-	7	Rx OUT27	R6	R0
	R7	R1	2	TxIN5			34	Rx OUT5	R7	R1
	G6	G0	8	TxIN10			41	Rx OUT10	G6	G0
	G7	G1	10	TxIN11			42	Rx OUT11	G7	G1
	B6	B0	16	TxIN16	TA OUT3+	Rx 3+	49	Rx OUT16	B6	B0
	B7	B1	18	TxIN17			50	Rx OUT17	B7	B1
	RSVD 1	RSVD 1	25	TxIN23			2	Rx OUT23	NC	NC
	RSVD 2	RSVD 2	27	TxIN24	TA OUT3-	Rx 3-	3	Rx OUT24	NC	NC
	RSVD 3	RSVD 3	28	TxIN25			5	Rx OUT25	NC	NC
DCLK			31	TxCLK IN	TxCLK OUT+	RxCLK IN+	26	RxCLK OUT	DCLK	
					TxCLK OUT-	RxCLK IN-				

R0~R7: Pixel R Data (7; MSB, 0; LSB)

G0~G7: Pixel G Data (7; MSB, 0; LSB)

B0~B7: Pixel B Data (7; MSB, 0; LSB)

DE: Data enable signal

Notes(1) RSVD(reserved)pins on the transmitter shall be "H" or("L" or OPEN)

5.6 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

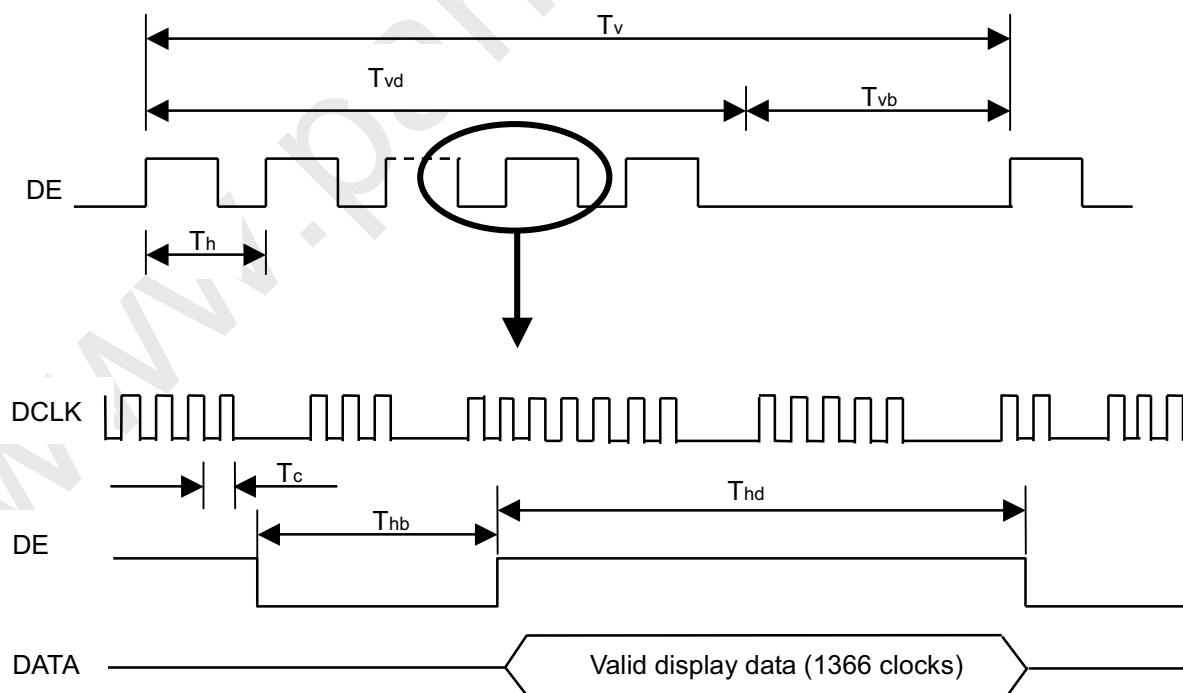
The input signal timing specifications are shown as the following table and timing diagram.

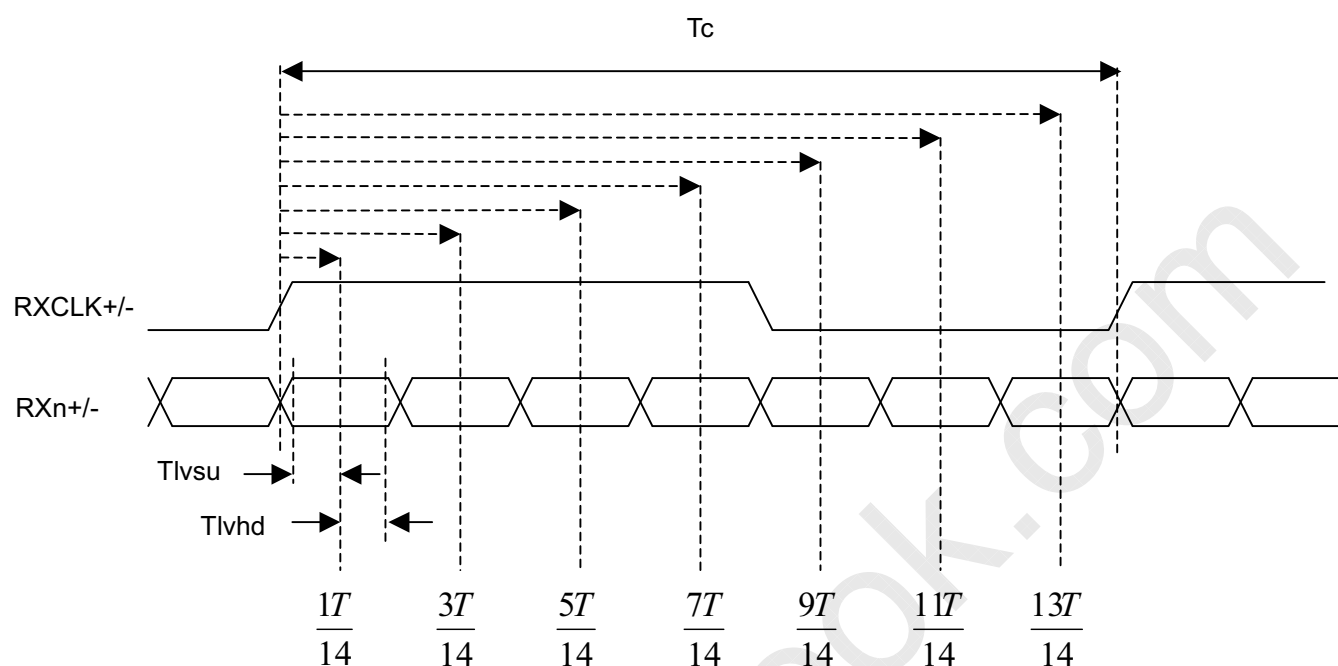
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
LVDS Receiver Clock	Frequency	1/Tc	60	86	88	MHZ	
	Input cycle to cycle jitter	Trcl	-	-	200	ps	
LVDS Receiver Data	Setup Time	Tlvsu	600	-	-	ps	
	Hold Time	Tlvhd	600	-	-	ps	
Vertical Active Display Term	Frame Rate	Fr5	47	50	53	Hz	(2)
		Fr6	57	60	63	Hz	
	Total	Tv	778	795	888	Th	Tv=Tvd+Tvb
	Display	Tvd	768	768	768	Th	-
	Blank	Tvb	10	27	120	Th	-
Horizontal Active Display Term	Total	Th	1442	1798	1936	Tc	Th=Thd+Thb
	Display	Thd	1366	1366	1366	Tc	-
	Blank	Thb	76	432	570	Tc	-

Note (1) Since this module is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this module would operate abnormally.

(2) Please refer to 5.1 for detail information.

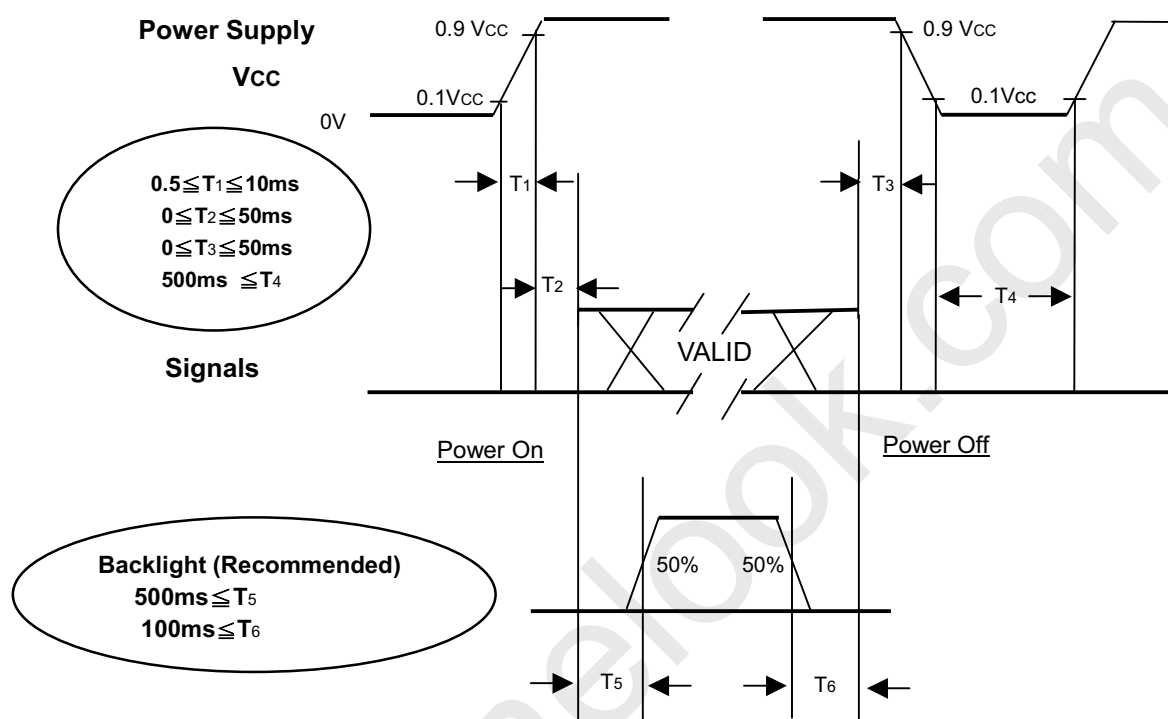
INPUT SIGNAL TIMING DIAGRAM



**LVDS RECEIVER INTERFACE TIMING DIAGRAM**

6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

Note (1) The supply voltage of the external system for the module input should follow the definition of Vcc.

Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.

Note (3) In case of Vcc is in off level, please keep the level of input signals on the low or high impedance.

Note (4) T4 should be measured after the module has been fully discharged between power off and on period.

Note (5) Interface signal shall not be kept at high impedance when the power is on.

7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V _{CC}	5.0	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Lamp Current	I _L	4.8mA ± 0.5	mA
Oscillating Frequency (Inverter)	F _W	58±3	KHz
Frame rate		60	Hz

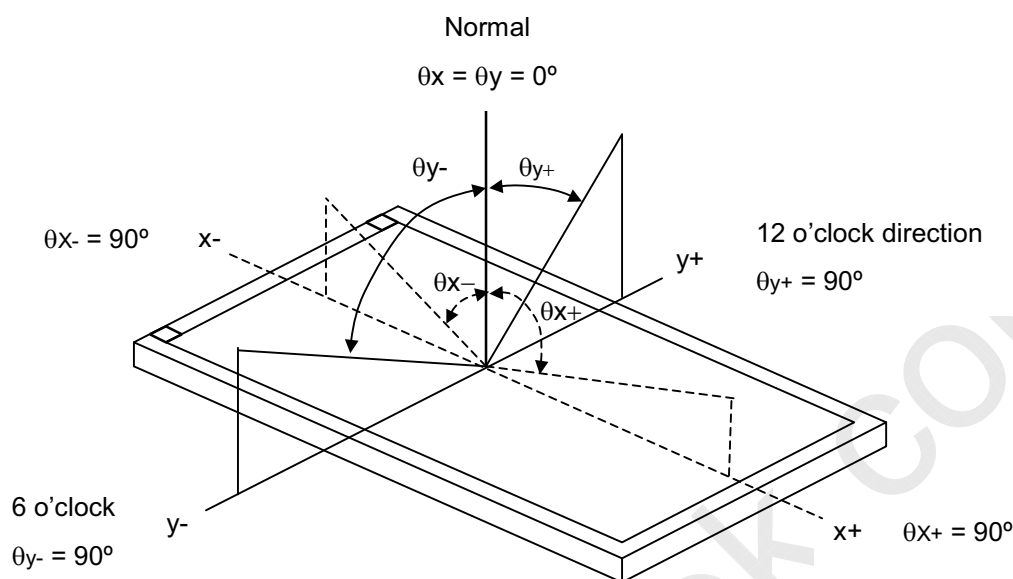
7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio		CR	$\theta_x=0^\circ, \theta_y=0^\circ$ Viewing Normal Angle	900	1200	-	-	(2)
Response Time		Gray to gray average		-	6.5	12	ms	(3)
Center Luminance of White		L _C		400	500	-	cd/	(4)
Average Luminance of White		L _{AVE}		350	400	-	cd/	
White Variation		δW		-	-	1.3	-	(7)
Cross Talk		CT		-	-	4.0	%	(5)
Color Chromaticity	Red	Rx		Typ -0.03	0.652	Typ +0.03	-	(6)
		Ry			0.333		-	
	Green	Gx			0.275		-	
		Gy			0.595		-	
	Blue	Bx			0.143		-	
		By			0.063		-	
	White	Wx			0.285		-	
		Wy			0.293		-	
	Color Gamut	CG		72	75		%	NTSC
Viewing Angle	Horizontal	θ_{x+}	CR≥20	80	88	-	Deg	(1)
		θ_{x-}		80	88	-		
	Vertical	θ_{y+}		80	88	-		
		θ_{y-}		80	88	-		

Note (1) Definition of Viewing Angle (θ_x , θ_y):

Viewing angles are measured by EZ-Contrast 160R (Eldim)



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

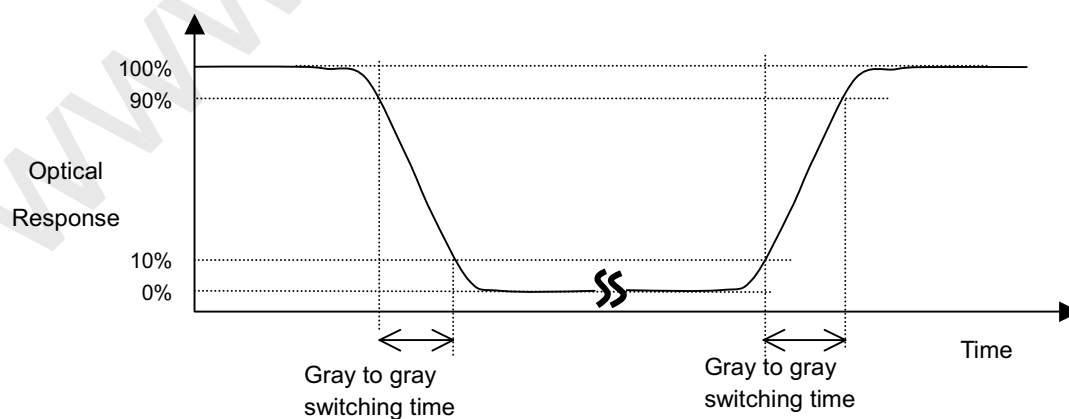
$$\text{Contrast Ratio (CR)} = L_{255} / L_0$$

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7).

Note (3) Definition of Gray to Gray Switching Time :



The driving signal means the signal of gray level 0, 63, 127, 191, 255.

Gray to gray average time means the average switching time of gray level 0, 63, 127, 191, 255 to each other.

Note (4) Definition of Luminance of White (L_C , L_{AVE}):

Measure the luminance of gray level 255 at center point and 5 points

$$L_C = L(5)$$

$$L_{AVE} = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$$

where $L(x)$ is corresponding to the luminance of the point X at the figure in Note (7).

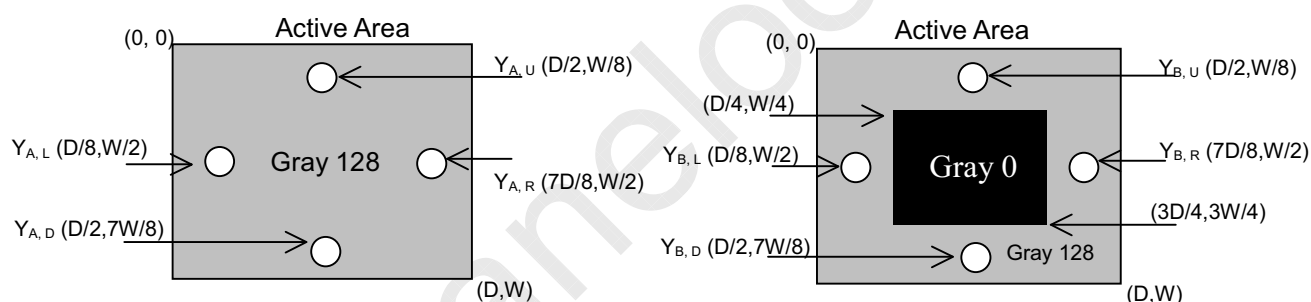
Note (5) Definition of Cross Talk (CT):

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where:

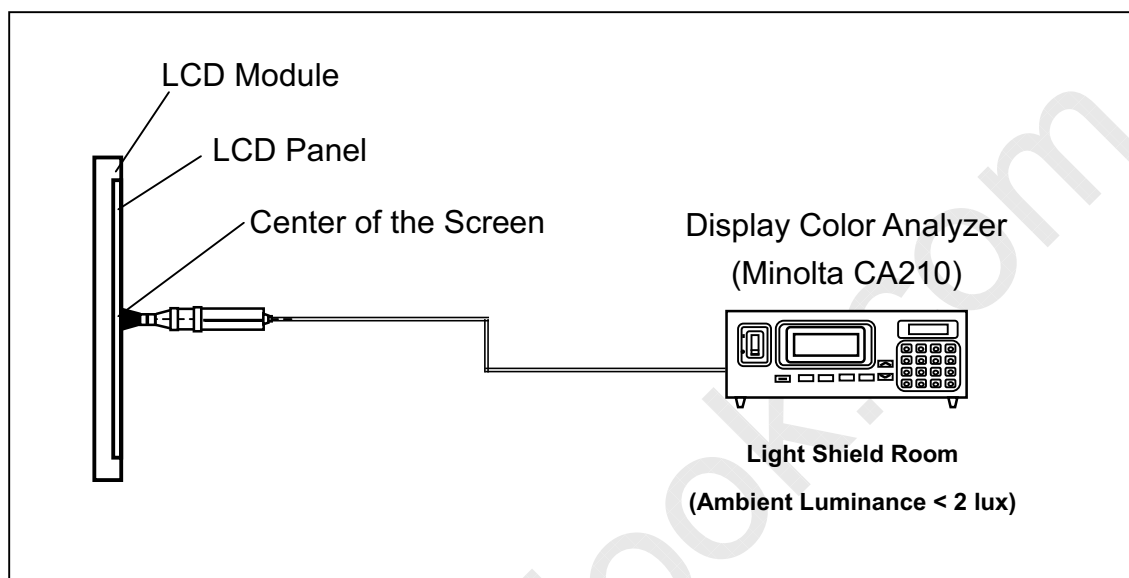
Y_A = Luminance of measured location without gray level 0 pattern (cd/m^2)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m^2)



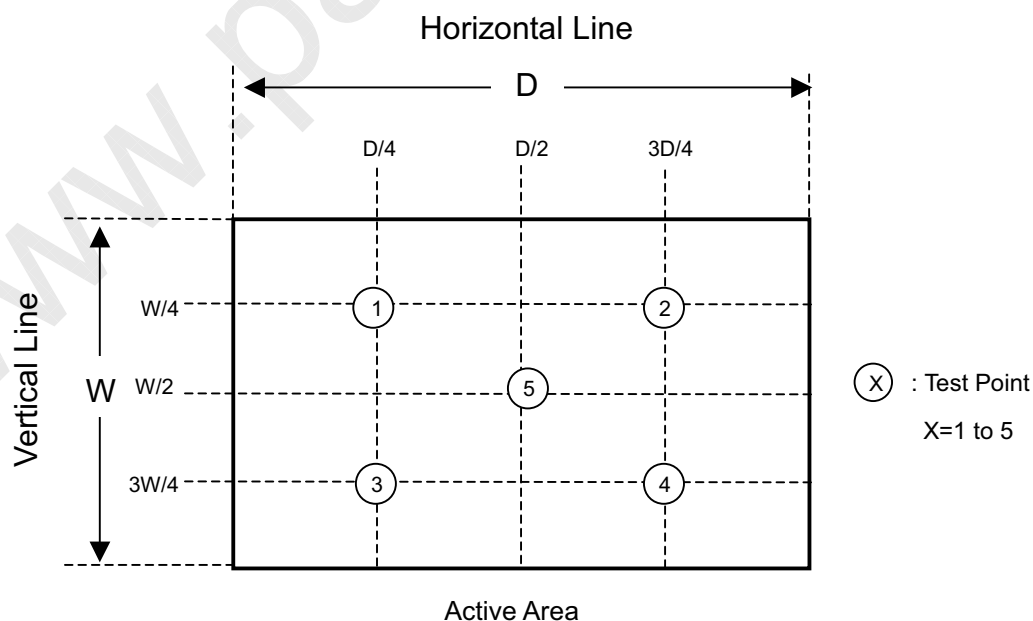
Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 1 hour in a windless room.


Note (7) Definition of White Variation (δW):

Measure the luminance of gray level 255 at 5 points

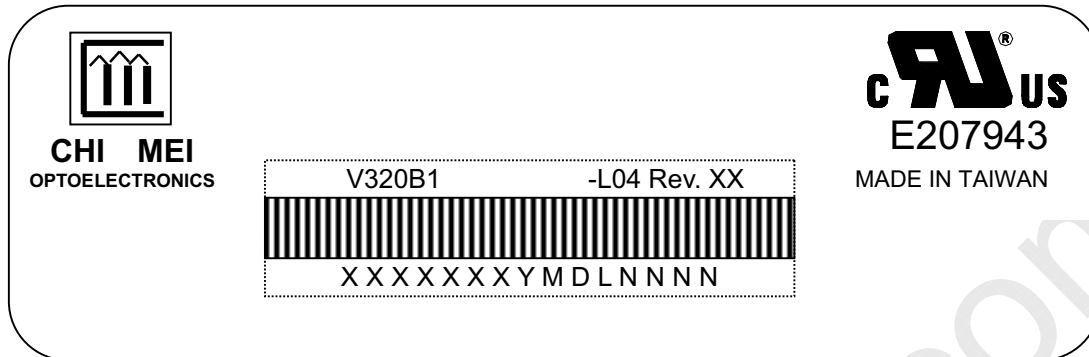
$$\delta W = \text{Maximum} [L(1), L(2), L(3), L(4), L(5)] / \text{Minimum} [L(1), L(2), L(3), L(4), L(5)]$$



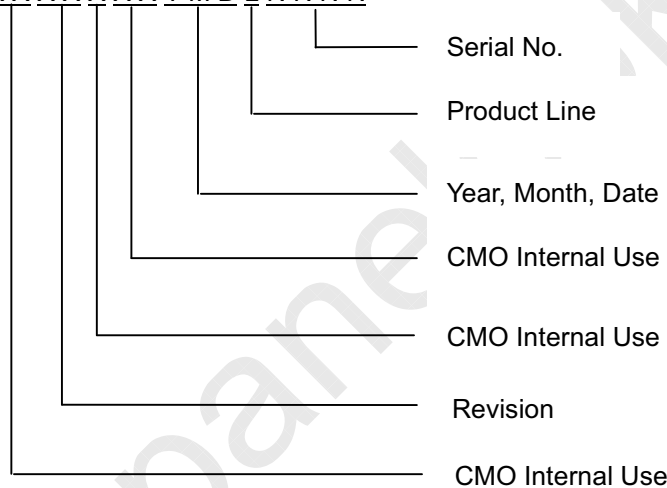
8. DEFINITION OF LABELS

8.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: V320B1-L04
 (b) Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.
 (c) Serial ID: XXXXXXYMDLNNNN



Serial ID includes the information as below:

- (a) Manufactured Date: Year: 0~9, for 2000~2009
 Month: 1~9, A~C, for Jan. ~ Dec.
 Day: 1~9, A~Y, for 1st to 31st, exclude I, O, and U.
 (b) Revision Code: Cover all the change
 (c) Serial No.: Manufacturing sequence of product
 (d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.

9. PACKAGING

9.1 PACKING SPECIFICATIONS

- (1) 4 LCD TV modules / 1 Box
- (2) Box dimensions : 906(L) X 384 (W) X 580 (H)
- (3) Weight : approximately 31.5Kg (4 modules per box)

9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method

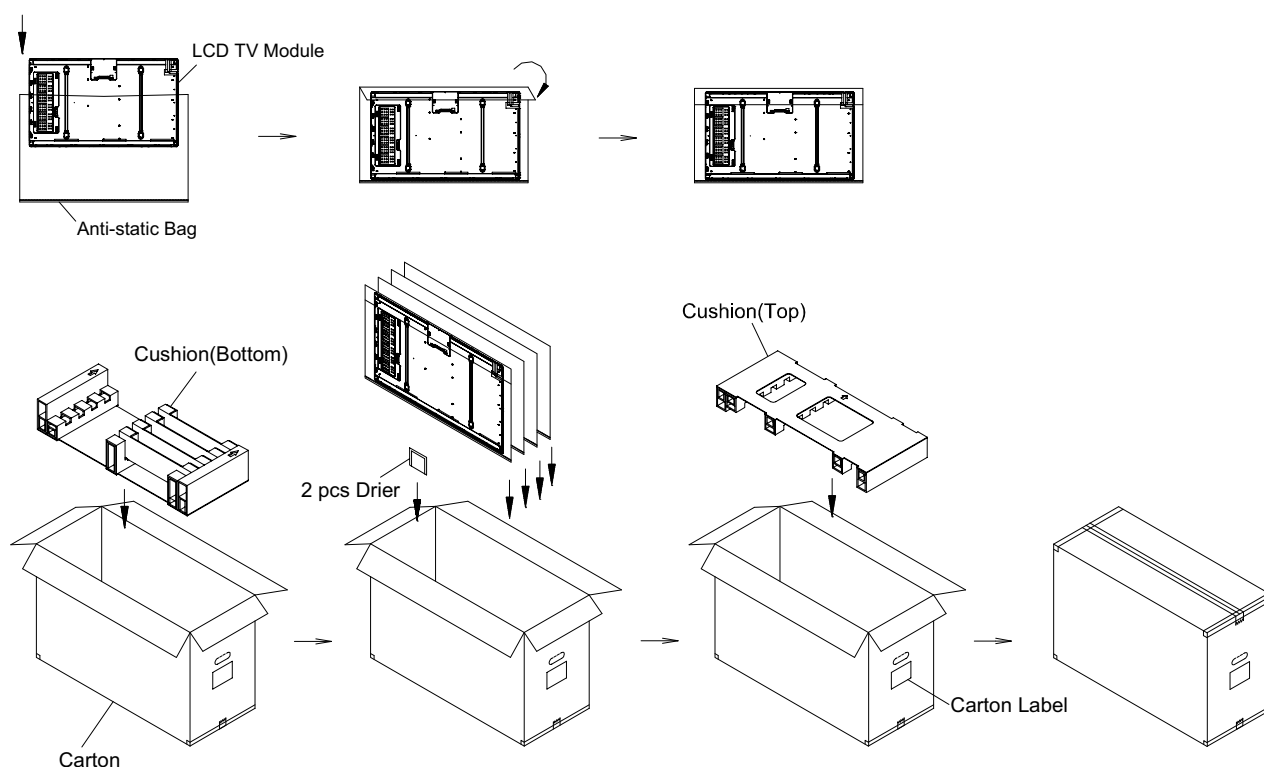
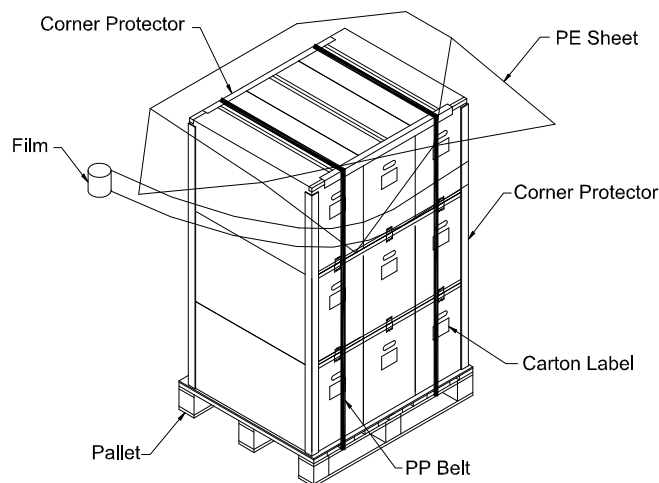


Figure.9-1 packing method

Sea Transportation

Corner Protector:L1130*50mm*50mm
Corner Protector:L1400*50mm*50mm
Pallet:L950*W1180*H140mm
Pallet Stack:L950*W1180*H1880mm
Gross:267kg



Air Transportation

Corner Protector:L1130*50mm*50mm
Pallet:L950*W1180*H140mm
Pallet Stack:L950*W1180*H1300mm
Gross:182kg

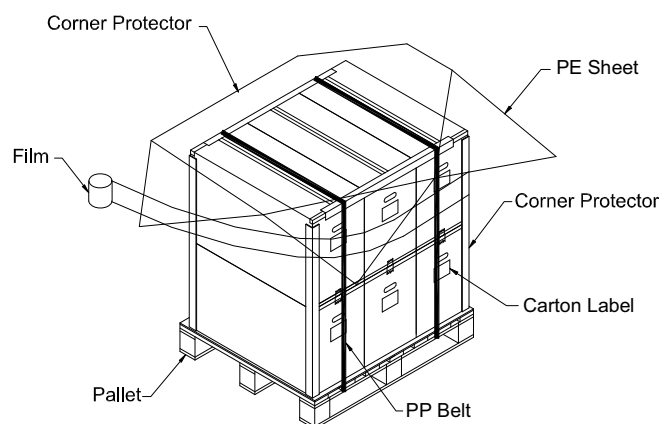


Figure. 9-2 Packing method



10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas.
The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD modules in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

10.2 SAFETY PRECAUTIONS

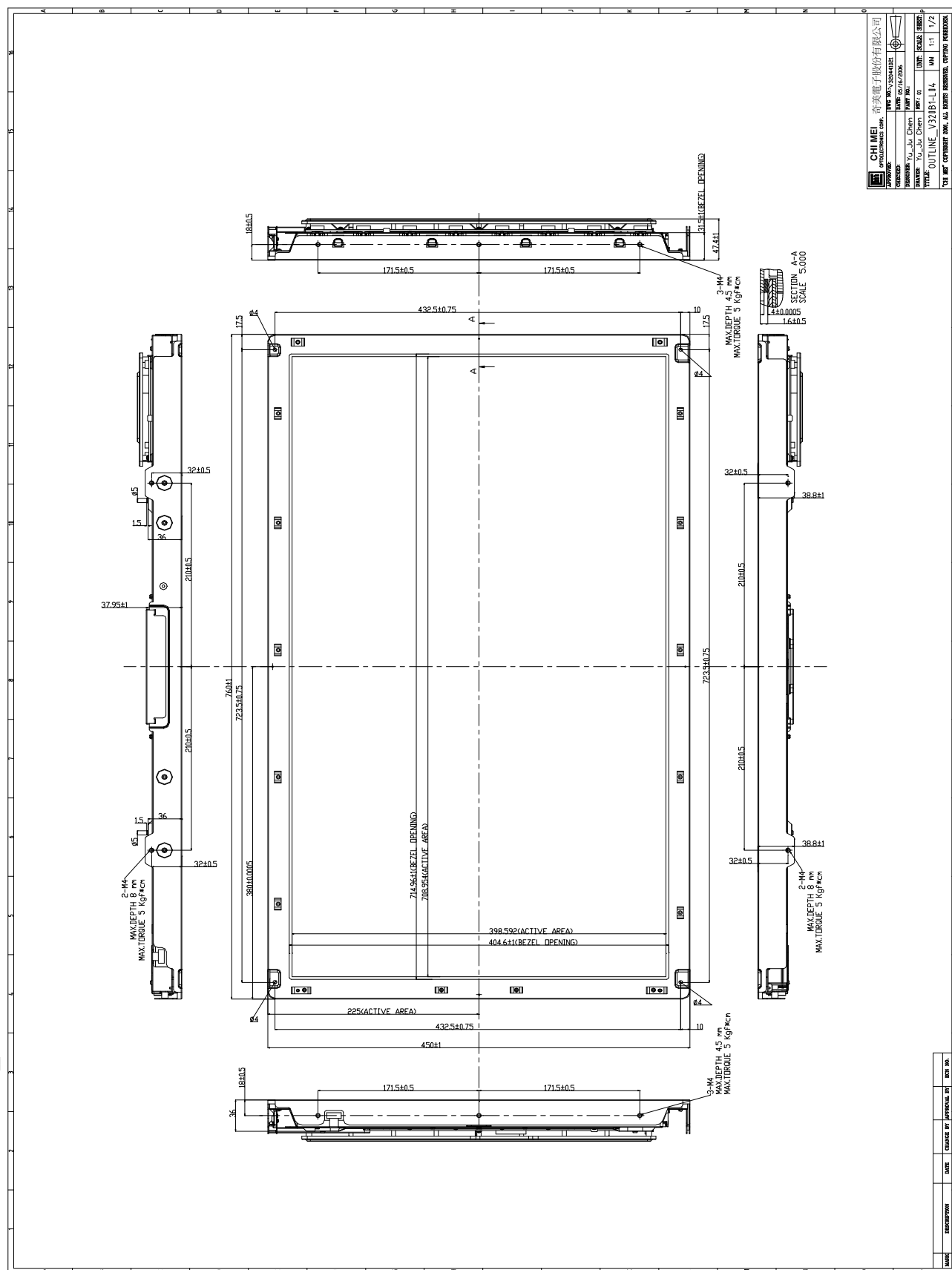
- (1) The startup voltage of a backlight is over 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

11. REGULATORY STANDARDS

11.1 SAFETY

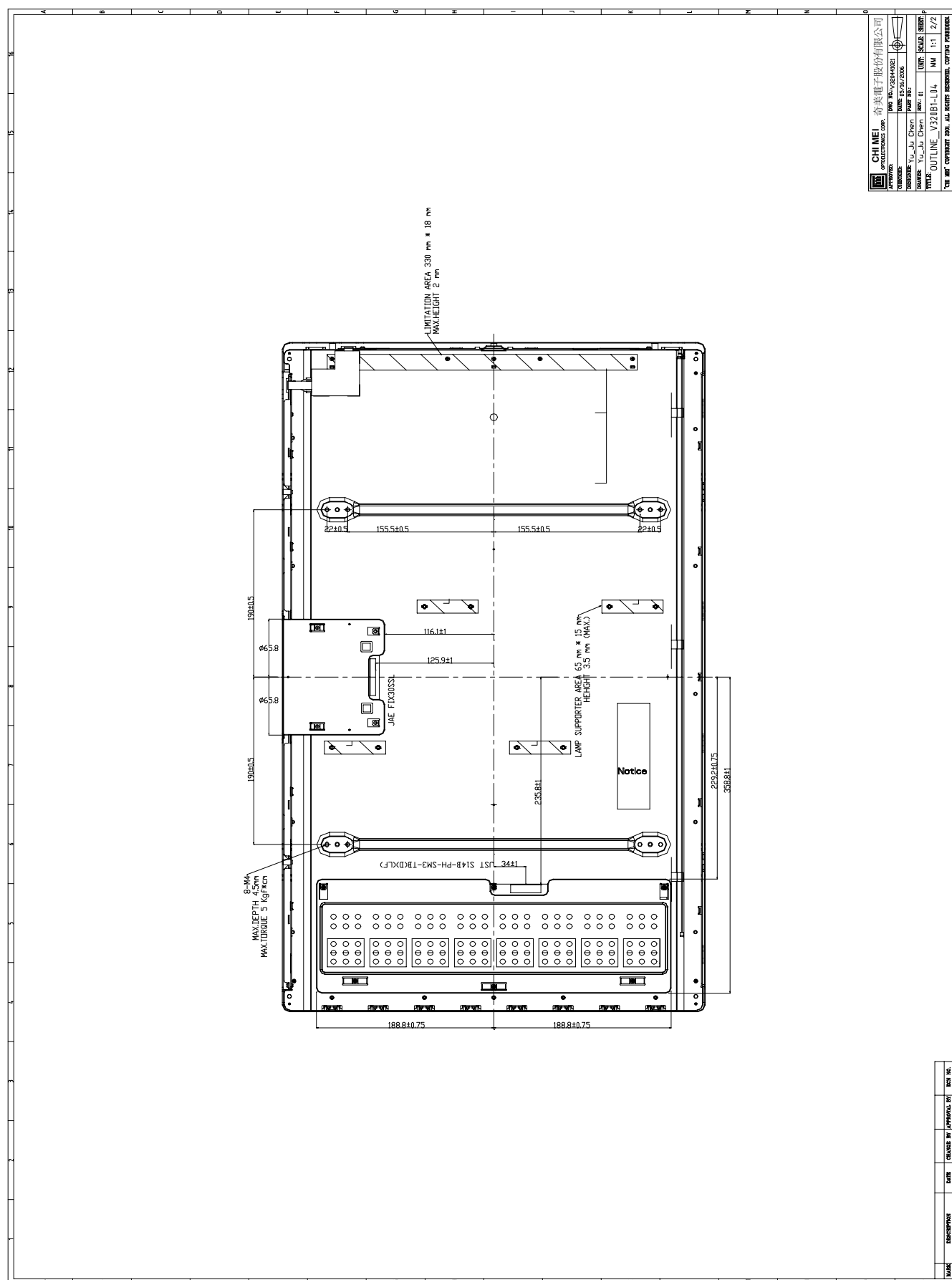
Item	Standard
UL	UL 60950-1: 2003
UL	UL 60065: 2003
cUL	CAN/CSA C22.2 No.60950-1-03
cUL	CAN/CSA C22.2 No.60065-03
CB	IEC 60950-1:2001
CB	IEC 60065:2001

12. MECHANICAL CHARACTERISTICS



Issued Date: Nov 7, 2006
Model No.: V320B1 - L04

Approval



Non-use certificate

Description	For approval / For mass production	Submitting date	2006 . 11 . 10
-------------	------------------------------------	-----------------	----------------

Cooperating suppliers				
Company name	Chi Mei Optoelectronics Corp.	Approval	Person in charge	Head of department
Contact	Tel. 886-6-5051880	Name	Sonia Liao	Davis Wang
e-Mail	sonia@cmo.com.tw	Signature	<i>Sonia</i>	<i>Wang</i>

LGE Part No.		Part production date	filling the sheet in case of mass production
Maker Part No.	V320B1-L04	Production plant	filling the sheet in case of mass production
Part name	V320B1-L04		

This is to certify that materials used and contained in the products and components
that we supply to your company, meet the standards of the checked items listed below.

—— below ——

- ☒ We meet the standards of LG Electronics Display Division for six major substances (Pb, Cd, Cr⁶⁺, Hg, PBBs, PBDEs) as designated by RoHS for control.

* Records are requested if they are parts to be actually installed on the PCB (Printed Circuit Board)

Soldering Type: ☐ Flow (Requirement : 260°C/10 sec) ☐ Reflow (Requirement : 250°C/10 sec)

1. Maximum heat-resisting temperature : _____°C 2. Time within actual Peak time : _____sec.

- ☐ Pb-Free Soldering (all solder cream, Bar, Wires included) is available to apply.

Note.

1. All the contents written on these documents must be created on the basis of facts, and cooperating suppliers must submit the data immediately whenever LG Electronics requests.
2. In the case that these documents are used for approval purposes, cooperating suppliers must submit the sample on the request. For the purpose of mass production, it must be submitted at the time of delivering the first product.



LG Electronics



REPORT NO.KA/2006/50259A-1

DATE:2006/5/9

PAGE: 1/11



Chemical Laboratory - KAO.,SGS Taiwan Ltd.

TEST REPORT

APPLICANT

Chi Mei Optoelectronics Corp.

No.1, Chi-Yeh Rd.,Hsin-Shin Village

Tainan Country 744, Taiwan, R.O.C

SAMPLE DESCRIPTION

One(1) group of submitted samples said to be

Sample Description	:	LCD
Item Name	:	V320B1-L04
Sample Received	:	APR 10, 2006
Testing Date	:	APR 25, 2006

=====

*Kueilan Chen*

Kueilan Chen / Asst. Supervisor
Sign for and on behalf of
SGS Taiwan Limited

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(A) Test Part

Item NO.	Item Name	Report No.
NO.1	Metal Frame	KA/2005/62742
NO.2	Screw 1	KA/2005/90094
NO.3	Screw 2	KA/2005/A0907
NO.4	Silicone Pad	KA/2005/91203
NO.5	Double Tape 1	KA/2005/51378
NO.6	Tape 1/Tape 2	KA/2006/41355
NO.7	Film 1	KA/2006/40568
NO.8	PCB Cover	KA/2005/62742
NO.9	Screw 3	KA/2005/A0907
NO.10	PCBA-C	KA/2006/41356
NO.11	Label 1	KA/2005/B0520
NO.12	Inverter Cover	KA/2005/62742
NO.13	Screw 4	KA/2005/B0332
NO.14	Mylar 1	KA/2005/70123
NO.15	DC/AC Inverter	KA/2006/40569
NO.16	Standoff	KA/2006/41746
NO.17	Screw 5	KA/2005/A0907
NO.18	Rear Case	KA/2005/62742
NO.19	Mylar 2	KA/2005/70123
NO.20	Lamp Holder	KA/2006/40570
NO.21	Lamp Supporter	KA/2006/41745
NO.22	Lamp PCB	KA/2006/41357
NO.23	Wire 1	KA/2006/10329
NO.24	Wire 2	KA/2006/10331
NO.25	Tape 3	KA/2006/41358
NO.26	Rubber Cap	KA/2006/41359
NO.27	PCBA-X(L)	KA/2006/41360
NO.28	Label 2	KA/2005/B0520
NO.29	PCBA-X(R)	KA/2006/41361
NO.30	Label 3	KA/2005/B0520

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REPORT NO.KA/2006/50259A-1

DATE:2006/5/9

PAGE: 3/11



Item NO.	Item Name	Report No.
NO.31	PCBA-Y	KA/2006/41362
NO.32	Label 4	KA/2005/B0520
NO.33	Label 5	KA/2006/10996
NO.34	Film 2	KA/2006/40567
*NO.35	Double Tape 2	C511236
*NO.36	Plastic Housing	THJ0014811
*NO.37	Film 3	THJ0002843
*NO.38	Film 4	THJ0002843
*NO.39	Film 5	THJ0002643
*NO.40	Double Tape 3	C511236
*NO.41	FFC 1	THJ0002364
*NO.42	Label 6	THJ0006299
*NO.43	FFC 2	THJ0002364
*NO.44	CCFL	C512007
*NO.45	Wire 3	C511244
*NO.46	Wire 4	C511244
*NO.47	Connector	THJ0016316
*NO.48	COF, Data Driver IC 1	C511262
*NO.49	Screw 6	THJ0014881
*NO.50	COF, Data Driver IC 2	C511262
*NO.51	Screw 7	THJ0014881
*NO.52	COF, Data Driver IC 3	C511262
*NO.53	Screw 8	THJ0014881
*NO.54	Polarizer 1	C514098
*NO.55	Polarizer 2	THJ0009271
*NO.56	Glass 1	THJ0013511
*NO.57	Glass 2	THJ0013512
*NO.58	Label 7	THJ0007284

Remark: * = The test result was offered by Intertek Testing Services TaiwanLtd & TÜV RHEINLAND TAIWAN LTD.

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**1. Cd (Cadmium)**

Unit	NO.1	NO.2	NO.3	NO.4	NO.5
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.6	NO.7	NO.8	NO.9	NO.10
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.11	NO.12	NO.13	NO.14	NO.15
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.16	NO.17	NO.18	NO.19	NO.20
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.21	NO.22	NO.23	NO.24	NO.25
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.26	NO.27	NO.28	NO.29	NO.30
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.31	NO.32	NO.33	NO.34	*NO.35
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.36	*NO.37	*NO.38	*NO.39	*NO.40
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.41	*NO.42	*NO.43	*NO.44	*NO.45
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.46	*NO.47	*NO.48	*NO.49	*NO.50
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.51	*NO.52	*NO.53	*NO.54	*NO.55
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.

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Unit	*NO.56	*NO.57	*NO.58		
ppm	n.d.	n.d.	n.d.		
mg	n.d.	n.d.	n.d.		
%	n.d.	n.d.	n.d.		

2. Cr⁺⁶ (Hexavalent-Chromium)

Unit	NO.1	NO.2	NO.3	NO.4	NO.5
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.6	NO.7	NO.8	NO.9	NO.10
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.11	NO.12	NO.13	NO.14	NO.15
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.16	NO.17	NO.18	NO.19	NO.20
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.21	NO.22	NO.23	NO.24	NO.25
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.26	NO.27	NO.28	NO.29	NO.30
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.31	NO.32	NO.33	NO.34	*NO.35
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.36	*NO.37	*NO.38	*NO.39	*NO.40
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.41	*NO.42	*NO.43	*NO.44	*NO.45
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.

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Unit	*NO.46	*NO.47	*NO.48	*NO.49	*NO.50
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.51	*NO.52	*NO.53	*NO.54	*NO.55
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.56	*NO.57	*NO.58		
ppm	n.d.	n.d.	n.d.		
mg	n.d.	n.d.	n.d.		
%	n.d.	n.d.	n.d.		

3. Hg (Mercury)

Unit	NO.1	NO.2	NO.3	NO.4	NO.5
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.6	NO.7	NO.8	NO.9	NO.10
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.11	NO.12	NO.13	NO.14	NO.15
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.16	NO.17	NO.18	NO.19	NO.20
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.21	NO.22	NO.23	NO.24	NO.25
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.26	NO.27	NO.28	NO.29	NO.30
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.31	NO.32	NO.33	NO.34	*NO.35
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.

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REPORT NO.KA/2006/50259A-1

DATE:2006/5/9

PAGE: 7/11



Unit	*NO.36	*NO.37	*NO.38	*NO.39	*NO.40
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.41	*NO.42	*NO.43	*NO.44	*NO.45
ppm	n.d.	n.d.	n.d.	16.0	n.d.
mg	n.d.	n.d.	n.d.	1.1520	n.d.
%	n.d.	n.d.	n.d.	0.0016	n.d.
Unit	*NO.46	*NO.47	*NO.48	*NO.49	*NO.50
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.51	*NO.52	*NO.53	*NO.54	*NO.55
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.56	*NO.57	*NO.58		
ppm	n.d.	n.d.	n.d.		
mg	n.d.	n.d.	n.d.		
%	n.d.	n.d.	n.d.		
TOTAL (ppm)	0.1772				
TOTAL (%)	0.00001772				

4. Pb (Lead)

Unit	NO.1	NO.2	NO.3	NO.4	NO.5
ppm	7.12	n.d.	n.d.	n.d.	n.d.
mg	5.0908	n.d.	n.d.	n.d.	n.d.
%	0.0007	n.d.	n.d.	n.d.	n.d.
Unit	NO.6	NO.7	NO.8	NO.9	NO.10
ppm	n.d.	n.d.	7.12	n.d.	60.4
mg	n.d.	n.d.	0.7035	n.d.	1.8392
%	n.d.	n.d.	0.0007	n.d.	0.0060
Unit	NO.11	NO.12	NO.13	NO.14	NO.15
ppm	n.d.	7.12	n.d.	n.d.	64.7
mg	n.d.	1.7060	n.d.	n.d.	8.1522
%	n.d.	0.0007	n.d.	n.d.	0.0065
Unit	NO.16	NO.17	NO.18	NO.19	NO.20
ppm	n.d.	n.d.	7.12	n.d.	n.d.
mg	n.d.	n.d.	16.6608	n.d.	n.d.
%	n.d.	n.d.	0.0007	n.d.	n.d.
Unit	NO.21	NO.22	NO.23	NO.24	NO.25
ppm	n.d.	10.7	n.d.	n.d.	n.d.
mg	n.d.	0.0765	n.d.	n.d.	n.d.
%	n.d.	0.0011	n.d.	n.d.	n.d.

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Unit	NO.26	NO.27	NO.28	NO.29	NO.30
ppm	n.d.	24.3	n.d.	18.9	n.d.
mg	n.d.	0.4214	n.d.	0.3699	n.d.
%	n.d.	0.0024	n.d.	0.0019	n.d.
Unit	NO.31	NO.32	NO.33	NO.34	*NO.35
ppm	16.3	n.d.	n.d.	n.d.	n.d.
mg	0.1337	n.d.	n.d.	n.d.	n.d.
%	0.0016	n.d.	n.d.	n.d.	n.d.
Unit	*NO.36	*NO.37	*NO.38	*NO.39	*NO.40
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.41	*NO.42	*NO.43	*NO.44	*NO.45
ppm	22.0	n.d.	22.0	n.d.	n.d.
mg	0.0312	n.d.	0.0097	n.d.	n.d.
%	0.0022	n.d.	0.0022	n.d.	n.d.
Unit	*NO.46	*NO.47	*NO.48	*NO.49	*NO.50
ppm	n.d.	n.d.	n.d.	21.0	n.d.
mg	n.d.	n.d.	n.d.	0.0092	n.d.
%	n.d.	n.d.	n.d.	0.0021	n.d.
Unit	*NO.51	*NO.52	*NO.53	*NO.54	*NO.55
ppm	21.0	n.d.	21.0	n.d.	n.d.
mg	0.0095	n.d.	0.0103	n.d.	n.d.
%	0.0021	n.d.	0.0021	n.d.	n.d.
Unit	*NO.56	*NO.57	*NO.58		
ppm	n.d.	n.d.	n.d.		
mg	n.d.	n.d.	n.d.		
%	n.d.	n.d.	n.d.		
TOTAL (ppm)	5.4190				
TOTAL (%)	0.00054190				

5. PBBs

Unit	NO.1	NO.2	NO.3	NO.4	NO.5
ppm	---	---	---	n.d.	n.d.
mg	---	---	---	n.d.	n.d.
%	---	---	---	n.d.	n.d.
Unit	NO.6	NO.7	NO.8	NO.9	NO.10
ppm	n.d.	n.d.	---	---	n.d.
mg	n.d.	n.d.	---	---	n.d.
%	n.d.	n.d.	---	---	n.d.
Unit	NO.11	NO.12	NO.13	NO.14	NO.15
ppm	n.d.	---	---	n.d.	n.d.
mg	n.d.	---	---	n.d.	n.d.
%	n.d.	---	---	n.d.	n.d.

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**SGS**

Unit	NO.16	NO.17	NO.18	NO.19	NO.20
ppm	---	---	---	n.d.	n.d.
mg	---	---	---	n.d.	n.d.
%	---	---	---	n.d.	n.d.
Unit	NO.21	NO.22	NO.23	NO.24	NO.25
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.26	NO.27	NO.28	NO.29	NO.30
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.31	NO.32	NO.33	NO.34	*NO.35
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.36	*NO.37	*NO.38	*NO.39	*NO.40
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.41	*NO.42	*NO.43	*NO.44	*NO.45
ppm	n.d.	n.d.	n.d.	---	n.d.
mg	n.d.	n.d.	n.d.	---	n.d.
%	n.d.	n.d.	n.d.	---	n.d.
Unit	*NO.46	*NO.47	*NO.48	*NO.49	*NO.50
ppm	n.d.	n.d.	n.d.	---	n.d.
mg	n.d.	n.d.	n.d.	---	n.d.
%	n.d.	n.d.	n.d.	---	n.d.
Unit	*NO.51	*NO.52	*NO.53	*NO.54	*NO.55
ppm	---	n.d.	---	n.d.	n.d.
mg	---	n.d.	---	n.d.	n.d.
%	---	n.d.	---	n.d.	n.d.
Unit	*NO.56	*NO.57	*NO.58		
ppm	n.d.	n.d.	---		
mg	n.d.	n.d.	---		
%	n.d.	n.d.	---		

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**6. PBDEs**

Unit	NO.1	NO.2	NO.3	NO.4	NO.5
ppm	---	---	---	n.d.	n.d.
mg	---	---	---	n.d.	n.d.
%	---	---	---	n.d.	n.d.
Unit	NO.6	NO.7	NO.8	NO.9	NO.10
ppm	n.d.	n.d.	---	---	n.d.
mg	n.d.	n.d.	---	---	n.d.
%	n.d.	n.d.	---	---	n.d.
Unit	NO.11	NO.12	NO.13	NO.14	NO.15
ppm	n.d.	---	---	n.d.	n.d.
mg	n.d.	---	---	n.d.	n.d.
%	n.d.	---	---	n.d.	n.d.
Unit	NO.16	NO.17	NO.18	NO.19	NO.20
ppm	---	---	---	n.d.	n.d.
mg	---	---	---	n.d.	n.d.
%	---	---	---	n.d.	n.d.
Unit	NO.21	NO.22	NO.23	NO.24	NO.25
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.26	NO.27	NO.28	NO.29	NO.30
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	NO.31	NO.32	NO.33	NO.34	*NO.35
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.36	*NO.37	*NO.38	*NO.39	*NO.40
ppm	n.d.	n.d.	n.d.	n.d.	n.d.
mg	n.d.	n.d.	n.d.	n.d.	n.d.
%	n.d.	n.d.	n.d.	n.d.	n.d.
Unit	*NO.41	*NO.42	*NO.43	*NO.44	*NO.45
ppm	n.d.	n.d.	n.d.	---	n.d.
mg	n.d.	n.d.	n.d.	---	n.d.
%	n.d.	n.d.	n.d.	---	n.d.
Unit	*NO.46	*NO.47	*NO.48	*NO.49	*NO.50
ppm	n.d.	n.d.	n.d.	---	n.d.
mg	n.d.	n.d.	n.d.	---	n.d.
%	n.d.	n.d.	n.d.	---	n.d.
Unit	*NO.51	*NO.52	*NO.53	*NO.54	*NO.55
ppm	---	n.d.	---	n.d.	n.d.
mg	---	n.d.	---	n.d.	n.d.
%	---	n.d.	---	n.d.	n.d.

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REPORT NO.KA/2006/50259A-1

DATE:2006/5/9

PAGE: 11/11



Unit	*NO.56	*NO.57	*NO.58		
ppm	n.d.	n.d.	---		
mg	n.d.	n.d.	---		
%	n.d.	n.d.	---		

1.(*)The result was offered by Intertek Testing Services Taiwan Ltd & TUV RHEINLAND TAIWAN LTD.

2. Weight of samples: Intertek Testing Services Taiwan Ltd & TUV RHEINLAND TAIWAN LTD. are as same as SGS.

(C) Test Methods

TEST ITEM(S)	UNIT	METHOD	DET.LMT
CADMIUM(Cd)	ppm	ANALYSIS BY ICP-AES WITH ADVANCE TREATMENT US EPA 3052	2
CHROMIUM VI(Cr6+)	ppm	ANALYSIS BY US EPA 7196A WITH ADVANCE TREATMENT US EPA 3060A.	2
MERCURY(Hg)	ppm	ANALYSIS BY ICP-AES WITH ADVANCE TREATMENT US EPA 3052	2
LEAD(Pb)	ppm	ANALYSIS BY ICP-AES WITH ADVANCE TREATMENT US EPA 3052	2
PBBs	%	WITH REFERENCE to US EPA3540C	0.0005
PBDEs	%	WITH REFERENCE to US EPA3540C	0.0005

<END>

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